



SCOPE OF ACCREDITATION

Heat Treating

Accurate Brazing
36 Cote Ave
Goffstown, NH 03045

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microindentation Hardness (to be used on audits on/after 14 August 2016)

(L1) Microindentation (Interior)

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits before 14 October, 2018)

U10 GE Aviation

U11 The Boeing Company

U14 SAFRAN Group

U23 Raytheon Company

U3 Rolls–Royce PLC

U7 MTU Aero Engines GmbH

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Torch Brazing – AC7110/1 must also be selected – Check any applicable boxes

Industry Spec – Other

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 3 September 2017)

Hardness – Rockwell – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

AC7102/9 - Nadcap Audit Criteria for Sintering & Metal Injection Molding

Metal Injection Molding – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7110/1 Rev H - Nadcap Audit Criteria for Brazing (Torch and Induction) (to be used on audits on/after 7 August, 2016)

Baseline (All audits)

Processes using Flux – (Additional requirements)

Processes using gas (Additional requirements)

Stress Relieve (Additional requirements)

Torch (Additional requirements)